

Date: Friday, 01/08/2008 2:25:46 PM
User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : FRONT INBOARD LEG ASSEMBLY

Job Number : 40870 - 2

Estimate Number : 13320

P.O. Number :

This Issue : 01/08/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 31/07/2008 Type : SMALL / MED FAB

Previous Run : 40303

Part Number : D3782041

Drawing Number : D3782 REVA

Project Number : N/A

Drawing Revision : A

Material :

Due Date : 08/08/2008

Qty: 12 Um: Each

Written By :

Checked & Approved By :

Comment : Est Rev:A 08-05-19 new issue DD verified by:ec
Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

2.0

D37681

Front Inboard Leg



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
Front Inboard Leg
batch: B40972

3.0

D37871

Foot



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
Foot
batch: B41412 (12) B 40982 (3x)

4.0

AN513A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
Bolt
batch: M108167

5.0

AN960JD516

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 36.0000 Each(s)
Washer
batch: M108246
or (NAS1149D0568J)batch:

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	MS21042L5	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

batch: M108471

7.0	AN45 13A	EYE BOLT
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

eye Bolt

batch: M109013

8.0	D3782041	Front Leg Fitting Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Front Leg Fitting

9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

****install AN45-13A eye bolt as shown for D412-769-041****

****install AN45-13A eye bolt in reverse for D412-769-042****

10.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

11.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

12.0	QC21	FINAL INSPECTION/W/O RELEASE
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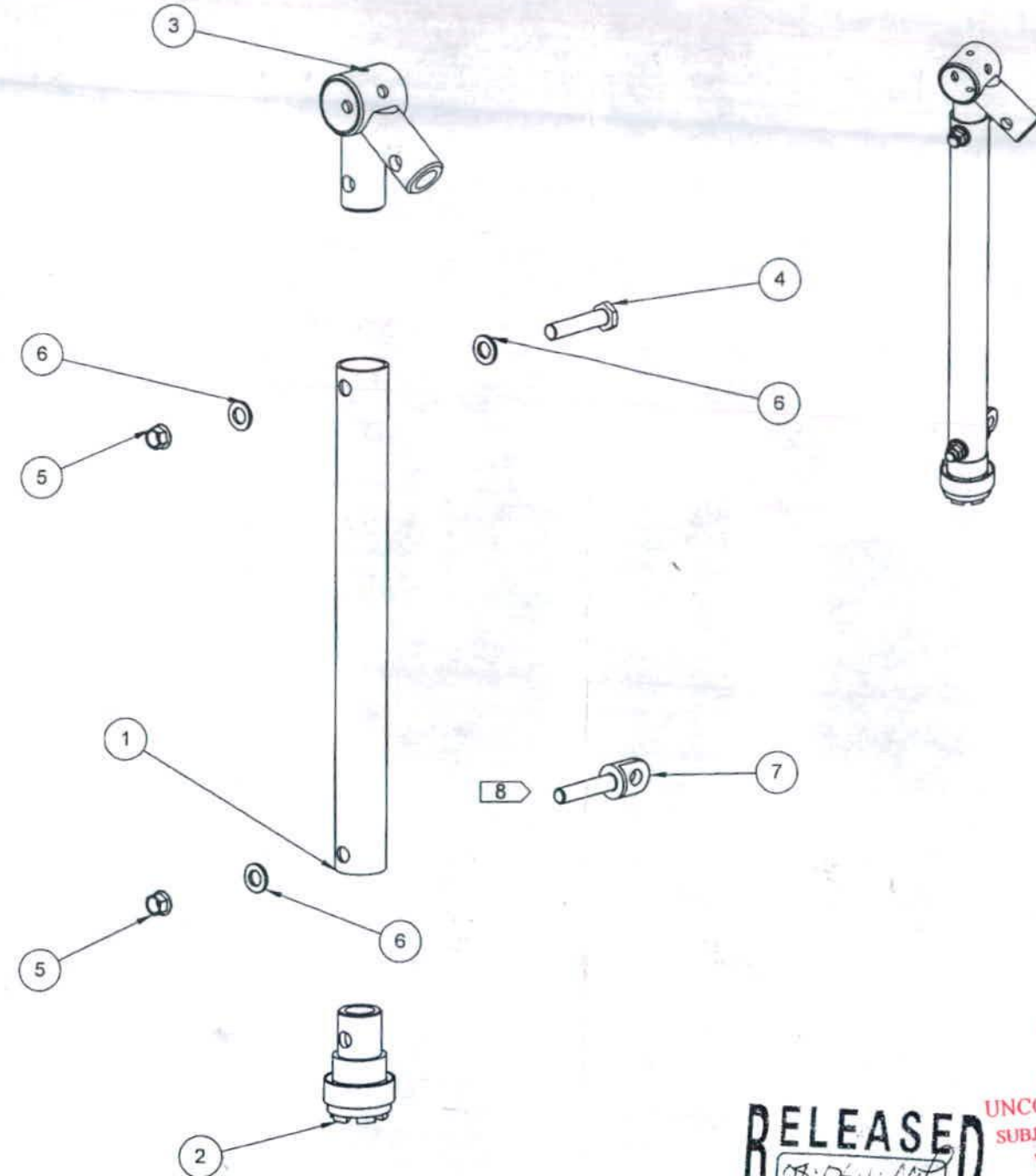


Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3768-1	FRONT INBOARD LEG	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN5-13A	BOLT	1
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	3
7	AN45-13A	EYE BOLT	1



D3782-041 FRONT INBOARD LEG ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

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WORK ORDER
NO. 40873

A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3782	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
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